

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : EMBR10721A

Other means of identification : Not applicable.

Recommended use : EMULSION BREAKER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : ChampionX LLC
 11177 S. Stadium Drive
 Sugar Land, Texas 77478
 USA
 TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 06/17/2020

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Skin irritation : Category 2

Eye irritation : Category 2A

Carcinogenicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central Nervous System)

Aspiration hazard : Category 1

GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : Highly flammable liquid and vapour.
 May be fatal if swallowed and enters airways.
 Causes skin irritation.
 Causes serious eye irritation.
 May cause respiratory irritation.
 May cause drowsiness or dizziness.
 Suspected of causing cancer.

Precautionary Statements : **Prevention:**
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.

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Response:

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/ physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage:

Store in a well-ventilated place.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration: (%)
Light Aromatic Naphtha	64742-95-6	30 - 60
1,2,4-Trimethylbenzene	95-63-6	10 - 30
Isopropanol	67-63-0	10 - 30
Oxyalkylated Polymer	Proprietary	5 - 10
Heavy Aromatic Naphtha	64742-94-5	5 - 10
Xylene	1330-20-7	1 - 5
Naphthalene	91-20-3	0.1 - 1
Cumene	98-82-8	0.1 - 1

Section: 4. FIRST AID MEASURES

- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Get medical attention if irritation develops and persists.
- If swallowed : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Aspiration hazard if swallowed - can enter lungs and cause damage. Get medical attention immediately.
- If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
- Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
- Notes to physician : Treat symptomatically.
- Most important symptoms and effects, both acute and : See Section 11 for more detailed information on health effects and symptoms.

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delayed

Section: 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Foam
Carbon dioxide
Dry powder
Other extinguishing agent suitable for Class B fires
For large fires, use water spray or fog, thoroughly drenching the burning material.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Fire Hazard
Keep away from heat and sources of ignition.
Flash back possible over considerable distance.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
- Hazardous combustion products : Carbon oxides Sulphur oxides
- Special protective equipment for firefighters : Use personal protective equipment.
- Specific extinguishing methods : Use water spray to cool unopened containers. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Remove all sources of ignition. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Do not flush into surface water or sanitary sewer system.

Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid contact with skin and eyes. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from fire, sparks and heated surfaces. Do not breathe dust/fume/gas/mist/vapours/spray. Wash hands thoroughly after handling. Use only with adequate ventilation.

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Conditions for safe storage : Keep away from heat and sources of ignition. Keep in a cool, well-ventilated place. Keep away from oxidizing agents. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.

Suitable material : Keep in properly labelled containers.

Unsuitable material : not determined

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Light Aromatic Naphtha	64742-95-6	TWA	500 ppm 2,000 mg/m3	OSHA Z1
		TWA	200 mg/m3 (as total hydrocarbon vapor)	ACGIH
1,2,4-Trimethylbenzene	95-63-6	TWA	25 ppm 125 mg/m3	NIOSH REL
		TWA	25 ppm	ACGIH
Isopropanol	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		TWA	400 ppm 980 mg/m3	NIOSH REL
		STEL	500 ppm 1,225 mg/m3	NIOSH REL
Heavy Aromatic Naphtha	64742-94-5	TWA	400 ppm 980 mg/m3	OSHA Z1
		TWA	500 ppm 2,000 mg/m3	OSHA Z1
		TWA	200 mg/m3 (as total hydrocarbon vapor)	ACGIH
		TWA	100 ppm 435 mg/m3	OSHA Z1
Xylene	1330-20-7	TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		TWA	10 ppm	ACGIH
Naphthalene	91-20-3	TWA	10 ppm 50 mg/m3	NIOSH REL
		STEL	15 ppm 75 mg/m3	NIOSH REL
		TWA	10 ppm 50 mg/m3	OSHA Z1
Cumene	98-82-8	TWA	50 ppm	ACGIH
		TWA	50 ppm 245 mg/m3	NIOSH REL
		TWA	50 ppm 245 mg/m3	OSHA Z1

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below

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occupational exposure standards.

Personal protective equipment

- Eye protection : Safety goggles
Face-shield
- Hand protection : Wear impervious chemical-resistant gloves when handling this product. The following glove types are recommended based on our review of glove manufacturer information and/or other available sources.
Nitrile rubber
Viton® gloves
Other glove types may be used for short term, incidental contact if determined by testing to provide adequate worker protection.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Wear suitable protective clothing.
- Respiratory protection : Use local exhaust ventilation or other engineering controls as necessary to control airborne vapour and mist.
Where concentrations in air may exceed the limits given in this section or when significant vapours are generated, use an approved air purifying respirator fitted with a gas and vapour cartridge.
Use a particulate pre-filter where operations generate significant mists or aerosols.
Recommended gas and vapour cartridge:
Organic vapor cartridge.
In event of emergency or planned entry into unknown concentrations, a positive pressure, full-facepiece SCBA or supplied-air respirator should be used.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling.

The Personal Protective Equipment (PPE) recommendations provided above have been made in good faith based on typical expected conditions of use. PPE selection should always be completed in conjunction with a proper risk assessment and in accordance with a PPE management program.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : amber
- Odour : hydrocarbon-like
- Flash point : 18.9 °C, Method: Pensky-Martens closed cup
- pH : 4.0 - 6.8,(10 %), 75/25:IPA/H2O
- Odour Threshold : no data available
- Melting point/freezing point : Pour point: -40 °C
- Initial boiling point and boiling range : no data available

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Evaporation rate	:	no data available
Flammability (solid, gas)	:	Not applicable.
Upper explosion limit	:	no data available
Lower explosion limit	:	no data available
Vapour pressure	:	no data available
Relative vapour density	:	no data available
Relative density	:	0.8845 - 0.9145, (15.6 °C),
Density	:	0.8809 - 0.9108 g/cm ³
Water solubility	:	insoluble
Solubility in other solvents	:	no data available
Partition coefficient: n-octanol/water	:	no data available
Auto-ignition temperature	:	no data available
Thermal decomposition	:	no data available
Viscosity, dynamic	:	5 - 11 mPa.s (23.9 °C)
Viscosity, kinematic	:	5.8 mm ² /s (40 °C)
Molecular weight	:	no data available
VOC	:	no data available

Section: 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No dangerous reaction known under conditions of normal use.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	In case of fire, hazardous decomposition products may be produced such as: Carbon oxides Sulphur oxides

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes	:	Causes serious eye irritation.
Skin	:	Causes skin irritation.

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- Ingestion : May be fatal if swallowed and enters airways.
- Inhalation : May cause respiratory tract irritation. May cause nose, throat, and lung irritation. Inhalation may cause central nervous system effects.
- Chronic Exposure : Suspected of causing cancer.

Experience with human exposure

- Eye contact : Redness, Pain, Irritation
- Skin contact : Redness, Irritation
- Ingestion : Vomiting
- Inhalation : Respiratory irritation, Cough, Dizziness, Drowsiness

Toxicity

Product

- Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
- Acute inhalation toxicity : Acute toxicity estimate: 47.55 mg/l
Exposure time: 4 h
Test atmosphere: vapour
- Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg
- Skin corrosion/irritation : no data available
- Serious eye damage/eye irritation : no data available
- Respiratory or skin sensitization : no data available
- Carcinogenicity

IARC

Group 2B: Possibly carcinogenic to humans

Light Aromatic Naphtha	64742-95-6
Naphthalene	91-20-3
Cumene	98-82-8

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

Reasonably anticipated to be a human carcinogen

Naphthalene	91-20-3
Cumene	98-82-8

- Reproductive effects : no data available
- Germ cell mutagenicity : no data available
- Teratogenicity : no data available
- STOT - single exposure : no data available
- STOT - repeated exposure : no data available

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Aspiration toxicity : no data available

Section: 12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental Effects : Toxic to aquatic life with long lasting effects.

Components

Toxicity to fish : Isopropanol
LC50 Pimephales promelas (fathead minnow): 9,640 mg/l
Exposure time: 96 h

Oxyalkylated Polymer
LC50 Oncorhynchus mykiss (rainbow trout): 1.2 mg/l
Exposure time: 96 h

Heavy Aromatic Naphtha
LC50 Oncorhynchus mykiss (rainbow trout): 3.5 mg/l
Exposure time: 96 h

Components

Toxicity to daphnia and other aquatic invertebrates : Isopropanol
LC50 Daphnia magna (Water flea): > 10,000 mg/l

Oxyalkylated Polymer
EC50 Daphnia magna (Water flea): 1.1 mg/l
Exposure time: 48 h

Components

Toxicity to algae : Oxyalkylated Polymer
EC50 Scenedesmus capricornutum (fresh water algae): 9.4 mg/l
Exposure time: 72 h

Cumene
EC50 : 3.4 mg/l
Exposure time: 72 h

Components

Toxicity to bacteria : Isopropanol
1,050 mg/l

Persistence and degradability

no data available

Mobility

no data available

Bioaccumulative potential

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no data available

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

The information presented only applies to the material as supplied. The classification or waste code may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

- Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
- Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Land transport (DOT)

- Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Isopropanol, Xylene
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II
Reportable Quantity (per package) : 7,744 lbs
RQ Component : Xylene

Air transport (IATA)

- Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Isopropanol, Xylene
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II
Reportable Quantity (per package) : 7,744 lbs
RQ Component : Xylene

Sea transport (IMDG/IMO)

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Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Isopropanol, Xylene
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II

*Marine pollutant : 1,2,4-Trimethylbenzene

* Note: This product is regulated as a Marine Pollutant when shipped by Rail or Highway (in bulk quantities), and when shipped by water in all quantities.

Section: 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	7743

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.


SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

1,2,4-Trimethylbenzene	95-63-6	10 - 20 %
Xylene	1330-20-7	1 - 5 %
Naphthalene	91-20-3	0.1 - 1 %
Cumene	98-82-8	0.1 - 1 %

California Prop. 65

 **WARNING:** Cancer - www.P65Warnings.ca.gov

Naphthalene	91-20-3
Cumene	98-82-8

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INTERNATIONAL CHEMICAL CONTROL LAWS :

United States TSCA Inventory

On or in compliance with the active portion of the TSCA inventory

Canadian Domestic Substances List (DSL)

not determined

Australia. Industrial Chemical (Notification and Assessment) Act

On the inventory, or in compliance with the inventory

Japan. ENCS - Existing and New Chemical Substances Inventory

not determined

Korea. Korean Existing Chemicals Inventory (KECI)

On the inventory, or in compliance with the inventory

Philippines Inventory of Chemicals and Chemical Substances (PICCS)

On the inventory, or in compliance with the inventory

China Inventory of Existing Chemical Substances

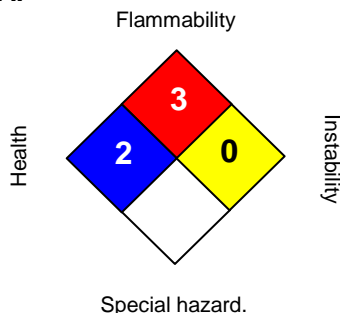
On the inventory, or in compliance with the inventory

Taiwan Chemical Substance Inventory

not determined

Section: 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	2*
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Revision Date : 06/17/2020
Version Number : 1.3
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality

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specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.